

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DT10522
Job Sheet 199312



DT10522

Job Qty: 1 pcs

RBT400220 Go Guage



0 lbs

Job Created: 8/19/19

Due Date: 9/20/19

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Kimberley Guerin

Description:

Note: DWG DT10522 Rev A IPP Rev. A 19.08.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time
100	Purchasing	1 pcs	9/20/19	9/20/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	1 pcs	9/20/19	9/20/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230638



Part: DT10522

Job No: 199312

Serial No/Batch: S230638

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 11/11/19

Plex 8/19/19 10:38 AM Dart.Guerin.Kimberley

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	9/20/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	9/20/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 100 - (Purchasing) Issue PO to P.J. MACHINAGE P/O: _____ MANUFACTURE DT10522 AS PER DWG -

Descriptions: Certificate of conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
DT10522P	RBT400220 Go Guage	1 Ea (1 ea)	100-Purchasing	S230631
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	DT10522P	1	0	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044288



Supplier: PJM001-VC
P.J. Machinage
1381 Rte Cite-Des-Jeunes
St-Lazare
QC
J7T 2B8
Phone: 450-455-0705

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044288
PO Date: 8/19/19
Due Date: 9/13/19

Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2019-08-19

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199312	DT10522P			RBT400220 Go Guage	Firmed X1	-	9/13/19	1 Ea	0 Ea	1 Ea	\$930.00/Ea	\$930.00
2	199313	DT10523P			RBT400220 No Go Gauge	Firmed X1	-	9/13/19	1 Ea	0 Ea	1 Ea	\$930.00/Ea	\$930.00
Grand Total:												\$1,860.00	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Handwritten signature/initials

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/19/19 11:07 AM Dart.Guerin.Kimberley

P.J. Machinage (9052 9470 Qc Inc).
 1381, Rte Cité-Des-Jeunes,
 St-Lazare, Qc
 J7T 2B8 Tel : 450 455-0705

Bid 15/08/2019 16516

Sales Rep. : Peter Jones
 Reference : RBT400200 GO Gauge / RBT4002
 Expiration Date : 14/09/2019

Customer : 628

Dart Aerospace Ltd.
 Patrick Lussier
 1270 Aberdeen St
 Hawkesbury, Ontario
 K6A 1K7

Ship To :

Same

Item No.	Description	Qty	Price	Total	Tx
001	RBT400220 GO Gauge Part # DT10522	1	930.00	930.00	AB
002	RBT400220 NOT GO Gauge Part # DT10523	1	930.00	930.00	AB

Material supplied by P.J. Machinage
 Price valid : Conditionally if full order
 is given and there is only one setup
 and one shipment, if not, surcharges
 may apply.
 Machining price valid 30 days.
 Material price valid 1 day only, due
 to USA
 Freight charge not included.

Delivery is to be discussed the day
 we receive the purchase order.

P.J. MACHINAGE
 LISEZ ATTENTIVEMENT ET CORRIGEZ
 LES ERREURS ÉVENTUELLES. NOUS NE
 POURRONS PAS ÊTRE TENUS
 RESPONSABLES POUR LES ERREURS,
 APRÈS QUE VOTRE APPROBATION AIT
 ÉTÉ DONNÉE.

SIGNATURE _____ DATE _____
 VOTRE RESPONSABILITÉ SE LIMITE
 À LA COUDURE.

P.J. Machinage retains ownership of all goods sold and other work-product delivered to or
 performed for its customer until full and complete payment of the underlying invoice, even in
 circumstances where the part to be machined or materials were provided by the customer. In
 cases where the part of materials belonged to the customer before it is remitted to P.J. Machinage
 for the purpose of performing work thereon, its delivery to P.J. Machinage shall entail
 a transfer of the underlying rights of ownership of the customer over said part or materials.

Note: All the COD Clients must pay 50% up front and the balance
 must be paid upon reception.

A) Regist : 870637832
 B) Regist : 1021079932

Subtotal 1 860.00
 TPS : 93.00
 TVQ : 185.54

Total : 2 138.54

For Engineering

	Initiales	Date
Préparé	MS	16/08/19
Révisé		

62

大子七〇九

2BT 40220 GO Gain

7044286

NOM DE LA PIÈCE:

DT 10522

9

DATE:

001

PAGE No.:



SMACHINAGE

DIMENSIONS DE DESSIN ET TOLERANCE

[illegible]

OBSERVATION:

SIGNATURE RESPONSABLE:

12

0267-A



ACIER VANGUARD LTÉE

2205 de l'Aviation, DORVAL, QUÉBEC, Canada, H9P 2X6. Tel: (514) 685-1515 fax: (514) 685-1516
CERTIFICATE OF COMPLIANCE / CERTIFICAT DE CONFORMITÉ

P.O./No.de commande 136878	Customer / Client P. J. MACHINING	Packing slip/feuille d'emballage L76410-01	DATE 23-Aug-19
MATERIAL I.D.#/No. MATERIEL 2018-1734	GRADE / NUANCE O-1	HEAT TREATMENT / TRAITEMENT THERMIQUE ANNEALED / RECUIT ADOUCI	HEAT / COULÉE SJ0641-B0

SHAPE / FORME Round / Rond	SIZE / DIMENSION 4.000" in.	SPECIFICATIONS ASTM A681-08, A388/A388M-16a
PAYS D'ORIGINE:	TAIWAN	

CHEMICAL COMPOSITION / ANALYSE CHIMIQUE

	Carbon (C)		Silicon (Si)		Manganese (Mn)		Phosphorus (P)
MINI / MAXI	0.850	1.000	0.100	0.500	1.000	1.400	0.030
ACTUEL%	0.880		0.230		1.260		0.016
	Sulfur (S)		Chromium (Cr)		Nickel (Ni)	Molybdenum (Mo)	
MINI / MAXI		0.030	0.400	0.700	---	---	---
ACTUEL%	0.001		0.450		0.090		0.000
	Copper (Cu)		Vanadium (V)		Aluminium (Al)	Tungsten (W)	
MINI / MAXI	---	---	---	0.300	---	---	0.400 0.600
ACTUEL%	0.090		0.190		0.000		0.520

MECHANICAL PROPERTIES / PROPRIÉTÉS MÉCANIQUE

Yield strength / Élasticité	Tensile / Résistance à la traction	Elongation/Allongement(%)	Reduction area/ surface %	surface hd/dureté
PSI	PSI			200 BHN

No weld repairs performed during the manufacturing of this product. We hereby certify that the above results have been verified and conform to the above mentioned specifications. Material is Mercury free, without radioactivity.

Aucune réparation exécutée par soudure durant la fabrication de ce produit. Par la présente nous attestons que les résultats ci-haut mentionnés ont été vérifiés et sont conformes aux spécifications. Pas de contact au Mercure, sans radioactivité.

Keith BALL - Branch Manager

8267-A

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 6A8

Tél : 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-5454

Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
339786	1

CLIENT / customer 238

P.J. MACHINAGE

1381 ROUTE LA CITÉ DES JEUNES

ST-LAZARRE

QC J7T 2B8

LIVRÉ À / shipped to:

P.J. MACHINAGE

1381 ROUTE LA CITÉ DES JEUNES

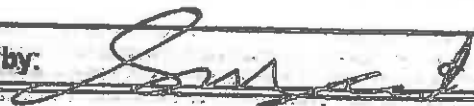
ST-LAZARRE

QC J7T 2B8

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
137104	N/A	01		
SPECIFICATIONS DU PROCÉDÉ processing specifications				
SEL HARDEN				
HARDEN AND TEMPER				
EXIGENCE / requirement	SPECIFICATIONS / specified		TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	35 - 40 HRC		2	40 - 40 HRC
(907)				
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
2	14	PIÈCES (2) PIÈCES 1 BC EPS		

COMMENTAIRES / comments

APPROUVÉ par / Approved by:



METCOR
7

DATE: 2019-10-20

C.O.D.

PJ Machinage

Certificate of conformance

Sold to:

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON, K6A 1K7

Supplier address:

PJ Machinage
1381 Route Cité-Des-Jeunes
St-Lazare, Qc, J7T 2B8

Purchase Order: POHB044288

This is to certify that the below names items were inspected and/or tested to your drawings, specifications and purchase order. Objective evidence are shipped with the products and are on file to support the verifications and/or tests and can be made available on request, unless otherwise noted.

<u>Part Number</u>	<u>Quantity</u>	<u>Description</u>
DT10522P	1	RBT400220 Go Gauge
DT10523P	1	RBT400220 No Go Gauge



, November 07, 2019

P.J. Machinage (9052 9470 Qc Inc).
1381, Rte Cité-Des-Jeunes,
St-Lazare, Qc
J7T 2B8
Tel. : 450 455-0705

Customer : 628

Dart Aerospace Ltd.
Patrick Lussier
1270 Aberdeen St
Hawkesbury, Ontario
K6A 1K7

Shipping Order 20/08/2019

Order : 8267
Reference : POHB044288-S/O:8267
Bid : 16516

Ship To

Same

Tel. : 1 613 632-3336

Item No.	Description	Qty	Qty. Delivere	B/O Qty
001	RBT400220 GO Gauge Part # DT10522 (J8267-A)	1	1	1
002	RBT400220 NOT GO Gauge Part # DT10523 (J8267-B)	1	1	1

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Shipping : Volte Carmon
Package No :
Merchandise Received : 7/11/19

Ref. : DICOM: D44 034 325